

Monitoring relays and float switch

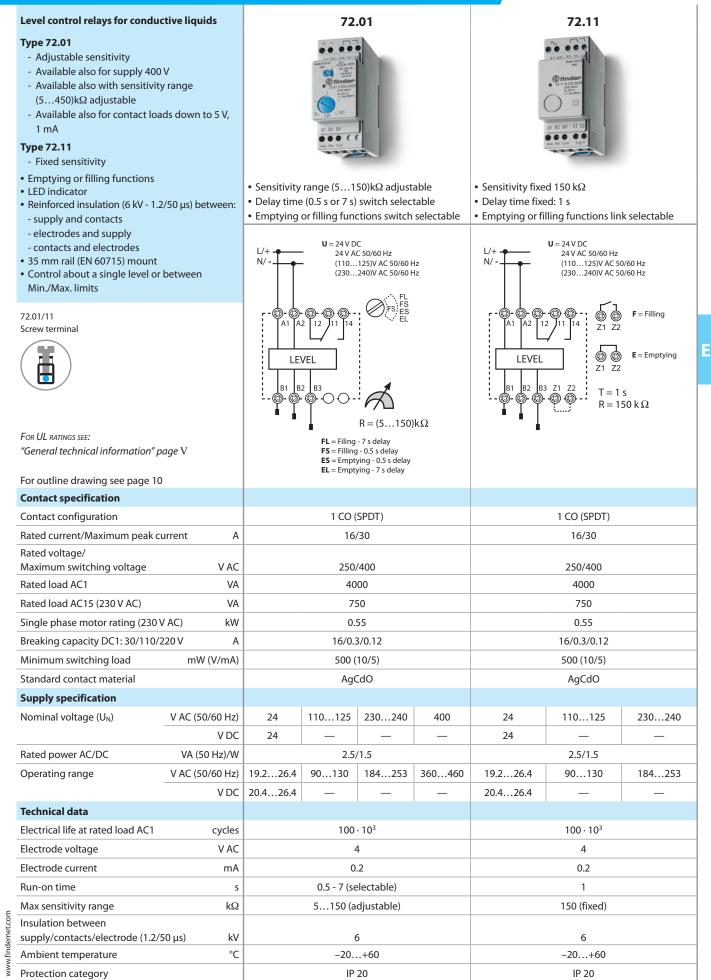
72 SERIES



FINDER reserves the right to alter characteristics at any time without notice. FINDER assumes no liability for damage to persons or property, caused as a result of the incorrect use or application of its products.

72 SERIES Monitoring relays





Approvals (according to type)



Special relay for alternating loads, for applications with pumps, compressors, air conditioning or refrigeration units

Type 72.42

- Priority change relay
- 2 independent NO output, 12 A
- 4 functions
- 2 independent control signals, insulated from supply
- 110...240 V and 24 V AC/DC supply versions
- Modular housing, 35 mm wide
- 35 mm rail (EN 60715) mount
- Cd-free contact material

72.42 Screw terminal



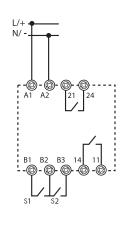
• Multi-function (MI, ME, M2, M1)

72.42

.. ..

Ē

....



		s1 \$2		
For outline drawing see pag	e 10			
Contact specification				
Contact configuration		2 NO (2 D	PST-NO)	
Rated current/Max. peak cur	rrent A	12/	(20	
Rated voltage/				
Max. switching voltage	V AC	250/400		
Rated load AC1	VA	300	00	
Rated load AC15	VA	10	00	
Single phase motor rating (2	230 V AC) kW	0.5	55	
Breaking capacity DC1: 30/1	10/220 V A	12/0.3/0.12		
Minimum switching load	mW (V/mA)	300 ((5/5)	
Standard contact material		AgNi		
Supply specification				
Nominal voltage (U _N)	V AC (50/60 Hz) / DC	24	110240	
Rated power	in stand-by W	0.12	0.18	
with 2 active relays W/VA(50 Hz)		1.1/1.7	1.5/3.9	
Operating range	V AC (50/60 Hz)	16.828.8	90264	
_	V DC	16.832	90264	
Technical data				
Electrical life at rated load A	C1 cycles	100 · 10 ³		
Output delay time (T on fun	ction diagrams) s	0.220		
Power-on activation time	s	≤ 0.7		
Minimum impulse duration	ms	50		
Insulation between supply				
and contacts (1.2/50 µs) kV		6		
Dielectric strength between open contacts V AC		1000		
Ambient temperature °C		-20+50		
Protection category		IP 20		
Approvals (according to type)		CE		



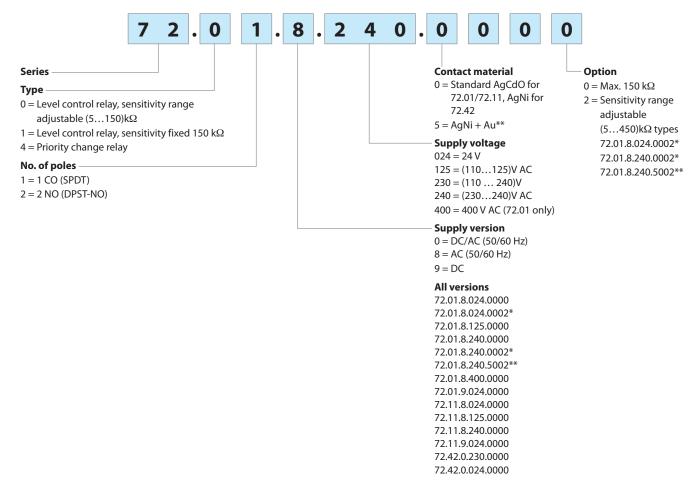
72

SERIES

E

Ordering information

Example: 72 series level control relay, adjustable sensitivity range, (230...240)V AC supply voltage.



- * For liquids conductivity up to 2 μ Siemens or a Resistance of 450 $k\Omega$
- ** For applications with output contact loading down to 5 V, 1 mA

Technical data



Insulation					72.01/72.11	72.42
Insulation [Dielectric strength	Impulse (1.2/50	Impulse (1.2/50 μs)		
between supply and contacts			4000 V AC	6 kV	6 kV	
bet	ween supply and co	ntrol (for 110240 V version only	y)	2500 V AC	—	4 kV
bet	ween electrodes, Z1	-Z2 and supply*		4000 V AC	6 kV	—
bet	ween contacts and	electrodes		4000 V AC	6 kV	—
bet	ween open contacts	5		1000 V AC	1.5 kV	1.5 kV
EMC specifications						
Type of test				Reference standard	72.01/72.11	72.42
Electrostatic discharg	le	contact discharge		EN 61000-4-2	4 kV	4 kV
		air discharge		EN 61000-4-2	8 kV	8 kV
Radio-frequency elec	tromagnetic field	(801000 MHz)		EN 61000-4-3	10 V/m	10 V/m
		(12.8 GHz)		EN 61000-4-3	_	5 V/m
Fast transients		on supply terminals		EN 61000-4-4	4 kV	4 kV
(burst 5/50 ns, 5 and ²	100 kHz)	on control terminals		EN 61000-4-4	_	4 kV
Voltage pulses on sup	oply terminals	common mode		EN 61000-4-5	4 kV	4 kV
(surge 1.2/50 μs)		differential mode		EN 61000-4-5	4 kV	4 kV
Radiofrequency common mode on supply terminals			EN 61000-4-6	10 V	10 V (0.15230 MHz)	
voltage (0.15280 M	IHz)	on control terminals		EN 61000-4-6	—	10 V
Voltage dips		70% U _N		EN 61000-4-11	—	25 cycles
Short interruptions				EN 61000-4-11	_	1 cycles
Radiofrequency cond	lucted emissions	(0.1530 MHz)		CISPR 11	class B	class B
Radiated emissions		(301000 MHz)		CISPR 11	class B	class B
Terminals						
🕀 Screw torque			Nm	0.8		
Wire strip length			mm	9		
Max. wire size				solid cable	stranded cable	
			mm ²	1 x 6 / 2 x 4	1 x 4 / 2 x 2.5	
			AWG	1 x 10 / 2 x 12	1 x 12 / 2 x 14	
Other data						
Current absorption on Z1 and Z2 (type 72.11) mA		< 1				
Current absorption or	n control signal (B1-	B2 and B2-B3) - (type 72.42)		5 mA, 5 V		
Power lost to the envi	ironment			72.01/72.11	72.42	
		without contact current	W	1.5	0.9 (1 relay ON)	
		with rated current	W	3.2	3.0 (2 relays ON)
Max cable length between electrode and relay (types 72.01/72.11) m			200 (max. capacitance c	of 100 nF/km)		

* There is no electrical isolation between electrodes and supply voltage for the 24 V DC types (72.x1.9.024.0000). Therefore, for SELV applications it would be necessary to use a SELV (non-grounded) power supply. In the case of a PELV (grounded) power supply take care to protect the level control relay against harmful circulating currents by ensuring that no electrodes are grounded.

However, there is no such problem for the 24 V AC types (72.x1.8.024.0000) which, by virtue of an internal isolating transformer, assure reinforced isolation between electrodes and supply.



Functions for 72.01 and 72.11

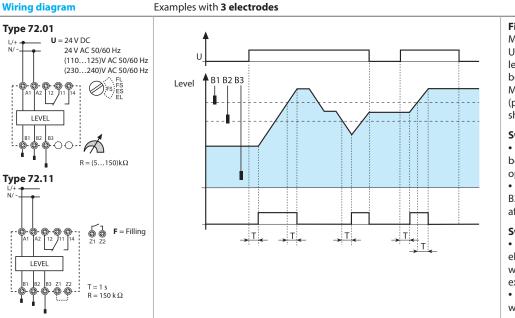
U	= Supply voltage	LED	Supply	NO output	Conta	acts
B1	= Max level		voltage	contact	Open	Closed
B2	electrode = Min level		OFF	Open	11 - 14	11 - 12
B3	electrode = Common		ON	Open	11 - 14	11 - 12
Image: Contact 11-14 Z1-Z2 = Link to select emptying (Type 72.11)		ON	Open (Timing in Progress)	11 - 14	11 - 12	
		ON	Closed	11 - 12	11 - 14	

Function and Run-on time

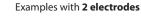
Type 72.01	Туре 72.11		
FL = Level control by Filling, Long (7 s) run-on delay.	F = Level control by Filling, Z1–Z2 open. Run-on time fixed at 1 s.		
FS = Level control by Filling, Short (0.5 s) run-on delay.	E = Level control by Emptying, Z1–Z2 linked. Run-on time fixed at 1 s.		
ES = Level control by Emptying, Short (0.5 s) run-on delay.			

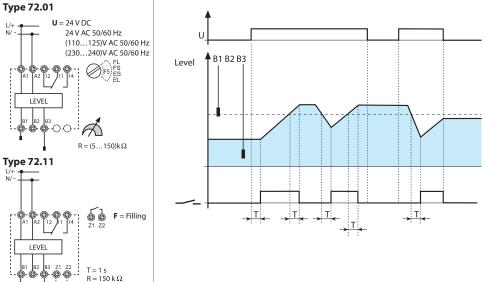
EL = Level control by Emptying, Long (7 s) run-on delay.

Filling functions



Wiring diagram





Filling Control – between Min. and Max. levels.

Under normal operation the liquid level can be expected to cycle between the Minimum and the Maximum electrodes, B2 and B1 (plus a degree of over and undershoot).

Switch On:

On "power-up", if the liquid is below B1 the output relay will operate after time T has expired.
On the liquid level falling below B2, the output relay will operate after time T has expired.

Switch Off:

• On the liquid level reaching electrode B1, the output relay will de-energise after time T has expired.

• On "power-off", the output relay will immediately de-energise.

Filling Control – about a single level, B1.

Under normal operation the liquid evel can be expected to cycle about the level set by electrode B1 with a degree of over and under-shoot.

Switch On:

On "power-up", if the liquid is below B1 the output relay will operate after time T has expired.
On the liquid level falling below B1, the output relay will operate after time T has expired.

Switch Off:

On the liquid level reaching electrode B1, the output relay will de-energise after time T has expired.
On "power-off", the output relay will immediately de-energise. Е

Emptying functions

U = 24 V DC

Wiring diagram Type 72.01

LEVEL

Type 72.11

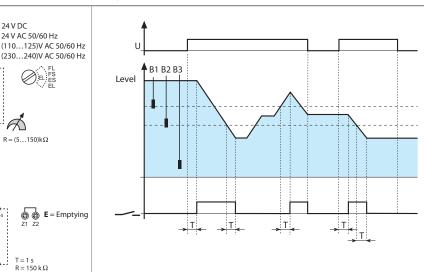
L/+ -

00.1 Ŕ

L/+ -

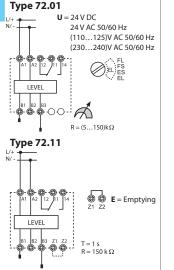
Examples with 3 electrodes

Examples with 2 electrodes

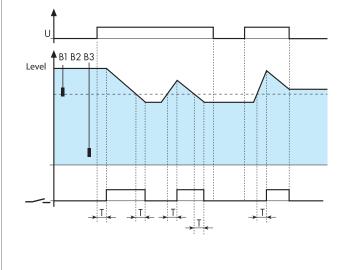


F Wiring diagram

I EVEL



T = 1.9Ö



Emptying Control - between Max. and Min. levels.

Under normal operation the liquid level can be expected to cycle between the Maximum and the Minimum electrodes, B1 and B2 (plus a degree of over and under-shoot).

Switch On:

• On "power-up", if the liquid level is above B2 the output relay will operate after time T has expired. • On the liquid level rising to B1, the output relay will operate after time T has expired.

Switch Off:

• On the liquid level falling below electrode B2, the output relay will de-energise after time T has expired. • On "power-off", the output relay will immediately de-energise.

Emptying Control about a single level, B1.

Under normal operation the liquid level can be expected to cycle about the level set by electrode B1 with a degree of over and under-shoot.

Switch On:

• On "power-up", if the liquid is above B1 the output relay will operate after time T has expired. • On the liquid level rising to B1, the output relay will operate after time T has expired.

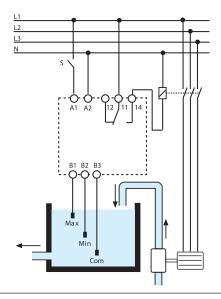
Switch Off:

• On the liquid level falling below electrode B1, the output relay will de-energise after time T has expired. • On "power-off", the output relay will immediately de-energ

Applications for 72.01 and 72.11

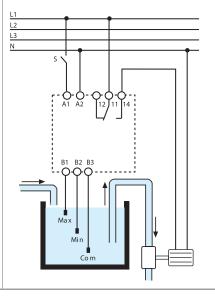
FILLING function:

Examples with 3 electrodes and with a contactor connected to the contact.



EMPTYING function:

Examples with 3 electrodes and with a motor pump connected directly to the contact.



The 72 series level control relays work by measuring the resistance through the liquid, between the common (B3) electrode and Min. and Max. electrodes (B2 and B1). If the tank is metalic, then this can be substituted as the B3 electrode.

Take care to ensure that the liquid has a suitable resistivity - see below:

SUITABLE LIQUIDS

- City water
- Well water
- Rainwater
- Sea water
- Liquids with low-percentage alcohol
- Wine
- Milk, Beer, Coffee
- Sewage
- Liquids fertilizer

UN-SUITABLE LIQUIDS

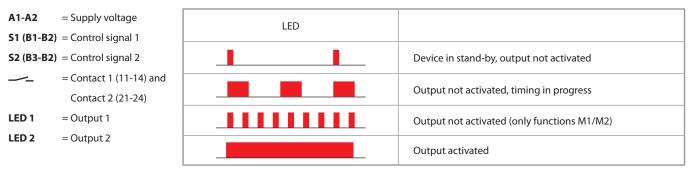
- Demineralised water
- Fuels - Oil
- Liquids with high-percentage alcohol
- Liquid gas
- Paraffins
- Ethylene glycol – Paint

www.findernet.com II-2019,

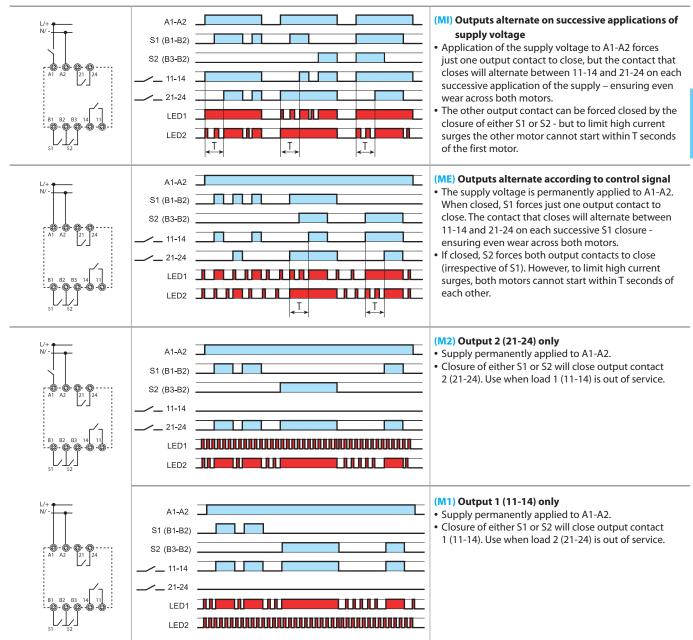




Functions for 72.42

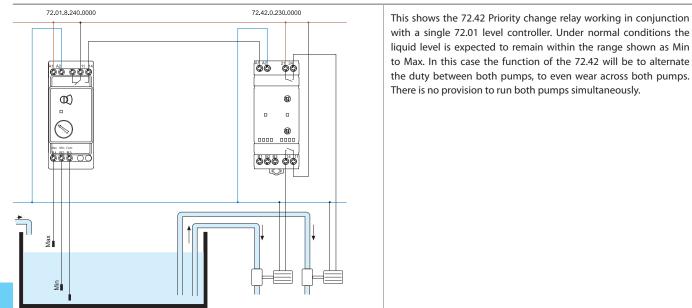


Wiring diagram



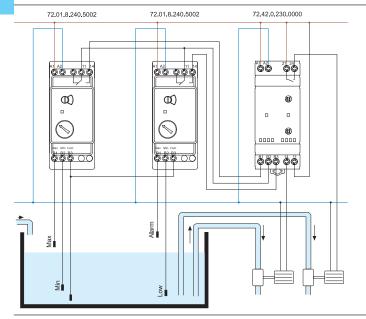


MI function example



ME function example

E

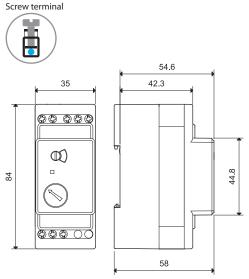


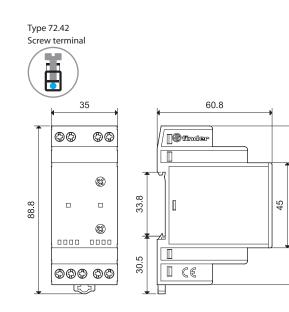
This shows the 72.42 Priority change relay working in conjunction with two 72.01 level controllers. Under normal conditions the liquid level is expected to remain within the range shown as Min to Max. In this case the function of the 72.42 will be to alternate the duty between both pumps, to even wear across both pumps. Should the liquid level rise above the Alarm level then the function of the 72.42 will call for the simultaneous operation of both pumps, by virtue of the signal to terminal B3 from the Alarm/Low level controller.

Note: due to the low level of 72.42 control signals, it is suggested to use level controller 72.01.8.240.5002 because of its superior low load switching capability.

Outline drawings

Types 72.01/11





II-2019, www.findernet.com

84



072.01.06

072.01.15

072.02.06

stainless steel (AISI 316L)

°C +100

Accessories for 72.01 and 72.11

under pressure.

part 177):

Technical data Max. liquid temperature

Cable length: 6 m (1.5 mm²)

Cable length: 15 m (1.5 mm²)

Cable length: 6 m (1.5 mm²)

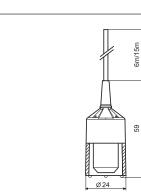


072.01.06



072.02.06

Electrode material



Е

72

SERIES



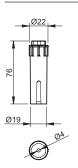
072.31

Suspended electrode	072.31	
Technical data		
Max liquid temperature	°C +80	
Cable grip	mm Ø≤2.5	3.5
Electrode material	stainles	ss steel (AISI 316L)
Casing material	polypro	opylene
Max screw torque	Nm 0.7	
Max. wire size	mm ² 1 x 2.5	
	AWG 1 x 14	
Wire strip length	mm 59	

Suspended electrode for conductive liquids, complete with cable. Suitable for level monitoring in wells and reservoirs not

• Electrode compatible with food processing applications (according to European Directive 2002/72 and cod. FDA title 21

• Electrode for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity:





Accessories for 72.01 and 72.11



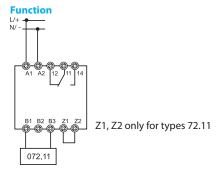
072.11

Floor water sensor, designed for the detection	on and repo	rting of the presence of	floor surface water.	072.11
Technical data				
Electrode material		stainless steel (AISI 301)		
Wire capability of terminals				
Max screw torque	Nm	0.8		
Max. wire size		solid cable	stranded cable	
	mm ²	1 x 6 / 2 x 6	1 x 6 / 2 x 4	
	AWG	1 x 10 / 2 x 10	1 x 10 / 2 x 12	
Wire strip length	mm	9		
Other data				
Distance between electrodes and floor	mm	1		
Floor fixing screw diameter		Maximum M5		
Maximum cable diameter mm		10		
Maximum length of cable connecting sensor to relay m		200 (with capacitance	of 100 nF/km)	
Max. liquid temperature	+100			

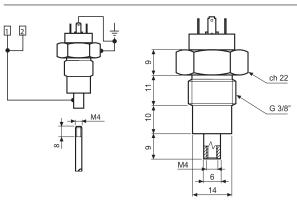
32 26.5 26.5 10 10

Floor surface water sensor for connection to electrode terminals (B1 and B3) of 72.01 or 72.11 level control relay, set in Emptying function (ES or E respectively).

For ice bank control in refrigeration systems it is suggested to use the high sensitivity (5...450) k Ω types - 72.01.8.024.0002 or 72.01.8.230.0002.



Electrode holder with two pole connector , one connected directly to the electrode and the second connected to the grounded installation thread. Suitable for metal tank with G3/8" linkage.	
Electrode not incuded. Order appropriate number of electrodes holders - additional to the relay.	072.51
Technical data	
Max liquid temperature °C	+100
Max tank pressure bar	12
Cable grip mm	Ø≤6
Electrode material	stainless steel (AISI 316L)



072.51

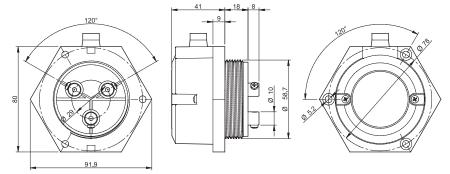
72 SERIES

Accessories for 72.01 and 72.11



072.53

	072.53
°C	+70
	stainless steel (AISI 303)
	°C



Electrode and electrode connector, multiple electrodes may be interconneced to provide required length				
Technical data				
Electrode - 475 mm long, M4 thread, stainless steel (AISI 316L) 072.500				
Inter-electrode connector - M4 thread, stainless steel (AISI 316L)	072.501			

Illustration of interconnection of electrodes.

Electrode separator

72.42 (48 tags), 6 x 12 mm

072.501

072.500



072.503



011.01



 Adaptor for panel mounting, plastic, 35 mm wide
 011.01

 Image: state of marker tags (CEMBRE Thermal transfer printers) for relays types
 Sheet of marker tags (CEMBRE Thermal transfer printers) for relays types

Ť

Identification tag, plastic, 1 tag, 17 x 25.5 mm (for 72.42 only)

019.01

060.48

072.503

019.01

13



Application notes for 72.01 and 72.11

Applications

The main application for these relays is for the sensing and control of the level of conductive liquids.

Selectable options allow for this control to be achieved either through a filling operation or through an emptying operation, and in either case "positive logic" is used.

Level control can be achieved around a single level - using 2 electrodes, or between Minimum and Maximum levels - using 3 electrodes.

Additionally, the 72.01, with its adjustable sensitivity setting, can be ideal for monitoring the conductivity of liquids.

Positive safety logic

These relays work according to the principle that it is the closure of a normally open output contact that will be used to control the pump, both in filling and emptying applications. Consequently, in the event of a failure of the supply local to the relay, the filling or emptying will cease. This is generally considered to be the safest option.

Overrunning of tank on filling

Care must be exercised to ensure that the tank cannot overrun. Factors that have to be considered are the pump performance, the rate of discharge from the tank, the position of the single level electrode (or maximum electrode), and the run-on time delay. Keeping the time delay to a minimum will minimise the possibility of tank overrun, but will increase the installed switching rate.

Prevent dry running of pump on emptying

Care must be exercised to ensure that the pump cannot run dry. Similar considerations must be given as outlined above. In particular, keeping the run-on time delay to a minimum will minimise the risk, but again, it will increase the installed switching rate.

Run-on time

E

In commercial and light industrial applications the use of a short Run-on time delay is more appropriate, due to the relatively small size of tanks and the consequential need to react quickly to the change in level. Larger scale industrial applications involving larger tanks and powerful pumps must avoid a frequent switching cycle, and the use of the 72.01 set for the longer Run-on time of 7 seconds is suggested.

Note that the short run-on time will always achieve closer control to the desired level(s), but at the cost of more frequent switching.

Electrical life of the output contact

The electrical life of the output contact will be enhanced where a larger distance between the Max. and Min. electrodes (3-electrode control) can be realised. A smaller distance, or level control to a single level (2-electrode control), will result in more frequent switching and therefore a shorter electrical life for the contacts. Similarly, the long run-on time will enhance, and the short time will reduce, electrical life.

Pump control

Small single-phase pumps within the kW (0.55 kW - 230 V AC) rating stated may be driven directly by the level relay output contact. However, where very frequent switching is envisaged, it is better to "slave" a higher power relay or contactor to drive the pump motor. Large pumps (singlephase and three-phase) will of course require an interposing contactor.

Water leakage and condensation in oil lubrication systems

To detect condensed water vapour or water leakage within lubricating systems, monitor by sensors connected to B1 - B3 (Function E or ES, Z1 - Z2 linked). Condensed water vapour has low conductivity, therefore choose monitoring relay type 72.01.8.240.0002 with sensitivity range of (5...450) k Ω and sensor type 072.11.

Floor flooding control

To detect floor water due to spills or flooding, monitor using sensors connected to B1 - B3 (Function E or ES, Z1 - Z2 linked).

Choose monitoring relay type 72.01.8.240.0000 or 72.11.8.240.0000, together with floor water sensor type 072.11.

Electrodes and cable lengths

Normally 2 electrodes or 3 electrodes will be required for control about a single level, or control between Min. and Max. levels, respectively. However, if the tank is made of conductive material it is possible to use this as the common electrode, B3, if electrical connection can be made to it.

The maximum permitted length of cable between the electrode and the relays is 200m, for a cable not exceeding 100 nF/km.

A maximum of 2 relays and associated electrodes can be employed in the same tank - if two different levels need monitoring.

Note: It is permitted to make direct electrical connection between terminals B1-B3, and B2-B3, (without using electrodes/liquid), but in this case it is not possible to set up the sensitivity.

Electrode choice

The choice of electrodes may depend on the liquid being monitored. Standard electrodes 072.01.06 and 072.51 are suitable for many applications but some liquids may be corrosive for example, and may therefore require custom made electrodes - but these can usually be used with the 72.01 and 72.11 relays.

On site commissioning

To confirm the suitability of the relay sensitivity to the resistance between electrodes it is suggested that the following checks are made. For convenience it is suggested that the fill function and the shortest run-on time are selected.

Commissioning

Follow these setting-up instructions to achieve correct operation: 72.01

Select the function "FS" (Filling and Short delay of 0.5 s), and set the sensitivity control to 5 k Ω . Ensure that all electrodes are immersed in the liquid - expect the output relay to be ON. Then, slowly rotate the sensitivity control in the 150 k Ω direction until the level relay switches OFF (internal output relay will switch OFF and red LED will switch slowly flash).

(If the level relay does not switch OFF then, either the electrodes are not immersed, or the liquid has too high impedance or the distance between electrodes is too long).

Finally, select the filling or emptying function as required, run in real time and confirm that the level relay works as required.

72.11

Select the Filling function "F", (Z1 - Z2 open). Ensure that all electrodes are immersed in the liquid, but leave electrode B3 disconnected - output relay should be ON. Connect electrode B3, and the level relay should switch OFF (internal output relay will switch OFF and red LED will switch slowly flash).

(If the level relay does not switch OFF then, either the electrodes are not immersed, or the liquid has too high impedance or the distance between electrodes is too long.)

Finally, select the filling or emptying function as required, run in real time and confirm that the level relay works as required.

72 SERIES Float switch



72 SERIES

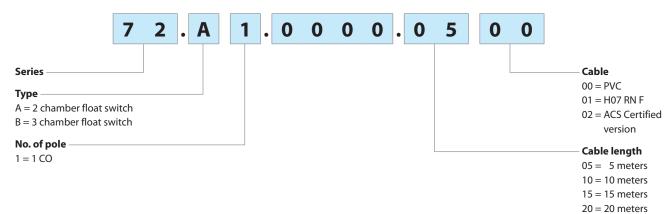
Float switch suitable for fluid level regula	tion	72.A1.0000.xxxx	72.A1.0000.xx02	72.B1.0000.xxxx
 1 CO 10 A (resistive load) 8 A (inductive load) 2 or 3 watertight chambers resistant to hig pressures Cable length 5 m, 10 m, 15 m or 20 m Suitable for emptying and filling Contact material AgNi 	jh			
* H07 RN F cable approved TÜV		 Float switch with 2 watertight chambers, for grey water pumping and drainage Counterweight (230 g) with cable grip, included 	 Float switch with 2 watertight chambers, for fluid foodstuff and potable water Suitable for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity Counterweight (230 g) with cable grip, included Cable and plastics ACS certified for alimentary uses 	 Float switch with 3 watertight chambers, for black water systems, drainage plants and pumping stations Supplied with fixing kit
For outline drawing see page 18				
Technical data				
Contact configuration		1 CO	1 CO	1 CO
Rated current	Α	10 A (8 A)	10 A (8 A)	10 A (8 A)
Rated voltage	V AC	250	250	250
Minimum switching load mW (N	//mA)	1200 (12/100)	1200 (12/100)	1200 (12/100)
Breaking capacity DC1		6 A - 30 V DC	6 A - 30 V DC	6 A - 30 V DC
Protection degree		IP 68	IP 68	IP 68
Max liquid temperature	°C	+50	+40	+50
Max depth	m	40	40	20
Cable material		PVC - H07 RN F*	ACS + AD8	PVC - H07 RN F*
Body material		Polypropylene	Polypropylene	Polypropylene
Approvals (according to type)		CE EAE 🛆	CE ACS	CE EAE 🛆

15



Ordering information

Example: 72 Series, float switch, 1 CO.



Accessories - Included in the package



Counterweight for type 72.A1

Counterweight (230 g) for Type 72.A1. Fixes to the cable to allow adjustment of the overall level and the switching hysteresis.

Fixing Kit for type 72.B1



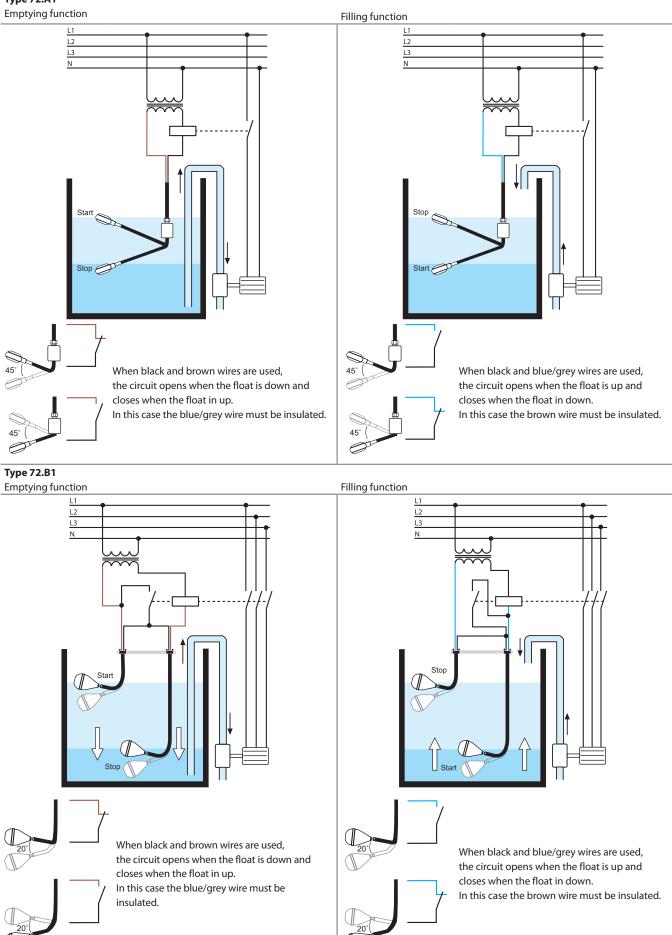
Screw clamp with cable grommet for Type 72.B1. For "strain relief" fixing of the cable.



72 SERIES

Applications

Type 72.A1







Outline drawings

