## Technical Data

## Range:

Accuracy: Repeatability: Resolution: Battery: Battery life:
$-360^{\circ}$ to $+360^{\circ}$
$\pm 2^{\prime}\left( \pm 0.03^{\circ}\right)$
$1^{\prime}$
$1^{\prime}\left(0.01^{\circ}\right)$
Lithium Battery
2,000 hours

## Function

Presetting


Technical Data
Range: $90^{\circ} \times 4\left(360^{\circ}\right)$
Graduation: $\quad 5 \mathrm{~min} .\left(0^{\circ}-90^{\circ}-0^{\circ}\right)$
Blade edge angle: $30^{\circ}$ and $60^{\circ}$
Mass: 260 g

## Digital Universal Protractor SERIES 187

- Data output function makes it easy to gather statistical data.
- Can be attached to height gages using a gage holder (950750, metric)
- Setting preset value.
- Removable blade.

SPECIFICATIONS

| Order No. | Blade length | Remarks (standard accessory) |
| :---: | :---: | :---: |
| $\mathbf{1 8 7 - 5 0 1}$ | 150 mm | Height gage holder (950750) |
| $\mathbf{1 8 7 - 5 0 2}$ | 300 mm | Height gage holder (950750) |
| $\mathbf{1 8 7 - 5 5 1}$ | $6^{\prime \prime}$ | Height gage holder (950749) |
| $\mathbf{1 8 7 - 5 5 2}$ | $12^{\prime \prime}$ | Height gage holder (950749) |

## Universal Bevel Protractor SERIES 187

- High-precision instrument for accurate angle measurement on machines, molds, and jigs.
- Can be attached to height gages.
- Graduation: 5'



## SPECIFICATIONS

| Metric |  |  |
| :---: | :--- | :--- |
| Order No. | Blade length | Remarks |
| $\mathbf{1 8 7 - 9 0 1}$ | $150,300 \mathrm{~mm}$ | $\mathrm{w} / 60^{\circ}, 45^{\circ}, 30^{\circ}$ edges |
| $\mathbf{1 8 7 - 9 0 7}$ | 150 mm | $\mathrm{w} / 60^{\circ}, 45^{\circ}$ edges |
| $\mathbf{1 8 7 - 9 0 8}$ | 300 mm | $\mathrm{w} / 60^{\circ}, 45^{\circ}$ edges |


| Inch |  |  |  |
| :---: | :---: | :---: | :---: |
| Order No. | Blade length | Remarks |  |
| $\mathbf{1 8 7 - 9 0 2}$ | $6^{\prime \prime}, 12^{\prime \prime}$ | $w / 60^{\circ}, 45^{\circ}, 30^{\circ}$ edges |  |
| $\mathbf{1 8 7 - 9 0 4}$ | $6^{\prime \prime}$ | $\mathrm{w} / 60^{\circ}, 45^{\circ}$ edges |  |
| $\mathbf{1 8 7 - 9 0 6}$ | $12^{\prime \prime}$ | $\mathrm{w} / 60^{\circ}, 45^{\circ}$ edges |  |

## Bevel Protractor <br> SERIES 187

- Consists of three sheets of stainless steel, the middle one of which is made for angle measurements.


## SPECIFICATIONS

| Order No. | Blade length | Remarks |
| :---: | :---: | :---: |
| $\mathbf{1 8 7 - 2 0 1}$ | 137 mm | $\mathrm{w} / 60^{\circ}, 30^{\circ}$ edges |



## Combination Square Set

## SERIES 180

## FEATURES

- Measuring head are attached to the graduated steel rule (blade), allowing versatile measurements on various types of workpieces
- The measuring head come hardened or cast iron-not-hardened
- Economy sets not including a protractor head are also available



## SPECIFICATIONS

| Head Only Hardened |  |
| :--- | :--- |
| Order No. | Description |
| 180-102B | Square Head for 12 "/300mm to $24 " / 600 \mathrm{~mm}$ |
| 180-202B | Center Head for 12 " $/ 300 \mathrm{~mm}$ to 24 "/600mm |


| Head Only_Cast iron-not hardened |  |
| :--- | :--- |
| Order No. | Description |
| 180-112B | Square Head for 12 "/300mm to $24 " / 600 \mathrm{~mm}$ |
| 180-212B | Center Head for $12 " / 300 \mathrm{~mm}$ to $24 " / 600 \mathrm{~mm}$ |
| 180-301B | Protractor Head for $12 " / 300 \mathrm{~mm}$ to $24 " / 600 \mathrm{~mm}$ |

Inch/Metric
Hardened Combination Square Sets

$\left.$| Set No. | Blade |  |  |  | Square Head | Center Head |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | | Protractor |
| :--- |
| Head | \right\rvert\,

*Cast iron-not hardened

Inch/Metric
Cast iron-not hardened Combination Square Sets

| Set No. | Blade |  |  | Square Head | Center Head | Protractor Head |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Size Type |  |  |  |  |  |
| 180-803B | 12 " | 4R | 180-501B | 180-112B | 180-212B | - |
| 180-805B | 12 " | 4R | 180-501B | 180-112B | 180-212B | 180-301B |

## Inch / Metric

 Blades only| Order No. | Length | Graduations | Accuracy (length) |
| :---: | :---: | :---: | :---: |
| 180-501B | $12^{\prime \prime}$ | 8, 16, 32, 64ths (4R) | $\begin{aligned} & +.005^{\prime \prime} /-.0035^{\prime \prime} \\ & (+0.13 \mathrm{~mm} /-0.09 \mathrm{~mm}) \end{aligned}$ |
| 180-502B | $12^{\prime \prime}$ | 32,64, 50, 100ths (16R) |  |
| 180-503B | $12^{\prime \prime} \times 300 \mathrm{~mm}$ | 32,64 ths, $1,0.5 \mathrm{~mm}$ |  |
| 180-505B | 300 mm | 1, . $, 1,1,0.5 \mathrm{~mm}$ | $\begin{aligned} & +.006^{\prime \prime} /-.0035^{\prime \prime} \\ & (+0.15 \mathrm{~mm} /-0.09 \mathrm{~mm}) \end{aligned}$ |
| 180-701B | $18^{\prime \prime}$ | 8, 16, 32, 64ths (4R) |  |
| 180-703B | $18^{\prime \prime} \times 450 \mathrm{~mm}$ | 32, 64ths, $1,0.5 \mathrm{~mm}$ |  |
| 180-601B | $24^{\prime \prime}$ | 8, 16, 32, 64ths (4R) | $\begin{aligned} & +.007 " /-.0035^{\prime \prime} \\ & (+0.18 \mathrm{~mm} /-0.09 \mathrm{~mm}) \end{aligned}$ |
| 180-603B | $24^{\prime \prime} \times 600 \mathrm{~mm}$ | 32,64 ths, $1,0.5 \mathrm{~mm}$ |  |

Technical Data
Square head: Used to set the rule at 90 degrees or 45 degrees to an edge of a workpiece.
Center head: Used to locate centers of round workpieces
Protractor head: Used to set the rule at a desired angle to an edge of a workpiece. Also used for measuring angles.

