
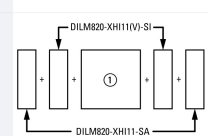




Contactor, 380 V 400 V 132 kW, 2 N/O, 2 NC, RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC, AC and DC operation, Screw connection

Part no. DILM250/22(RA250)
Catalog No. 208201
Alternate Catalog No. XTCE250L22A
EL-Nummer (Norway) 4134083

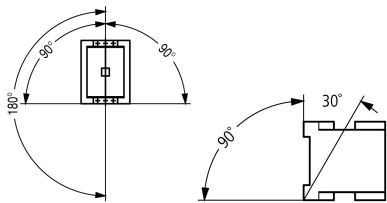
Delivery program

Product range				Contactors
Application				Contactors for Motors
Subrange				Comfort devices greater than 170 A
Utilization category				AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
Connection technique				Screw connection
Rated operational current				
AC-3				
380 V 400 V	I_e	A	250	
AC-1				
Conventional free air thermal current, 3 pole, 50 - 60 Hz				
Open				
at 40 °C	$I_{th} = I_e$	A	430	
enclosed	I_{th}	A	300	
Conventional free air thermal current, 1 pole				
open	I_{th}	A	875	
enclosed	I_{th}	A	750	
Max. rating for three-phase motors, 50 - 60 Hz				
AC-3				
220 V 230 V	P	kW	75	
380 V 400 V	P	kW	132	
660 V 690 V	P	kW	170	
1000 V	P	kW	108	
AC-4				
220 V 230 V	P	kW	62	
380 V 400 V	P	kW	110	
660 V 690 V	P	kW	137	
1000 V	P	kW	108	
Contact sequence				
Can be combined with auxiliary contact				DILM820-XHI...
Actuating voltage				RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC
Voltage AC/DC				AC and DC operation
Contacts				
N/O = Normally open				2 N/O
N/C = Normally closed				2 NC
Auxiliary contacts				
possible variants at auxiliary contact module fitting options				on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA
Side mounting auxiliary contacts				
Instructions				Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module

		Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)
Instructions		integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing

Technical data

General

Standards			IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical			
AC operated	Operations	$\times 10^6$	10
DC operated	Operations	$\times 10^6$	10
Operating frequency, mechanical			
AC operated	Operations/h		3000
DC operated	Operations/h		3000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-40 - +60
Enclosed		°C	- 40 - + 40
Storage		°C	- 40 - + 80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	10
N/C contact		g	8
Degree of Protection			IP00
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof with terminal shroud or terminal block
Altitude		m	Max. 2000
Weight			
AC operated		kg	7.07
DC operated		kg	7.07
Weight		kg	7.07
Terminal capacity main cable			
Flexible with cable lug		mm ²	50 - 240
Stranded with cable lug		mm ²	70 - 240
Solid or stranded		AWG	2/0 - 500 MCM
Flat conductor	Lamellenzahl x Breite x Dicke	mm	Fixing with flat cable terminal or cable terminal blocks See terminal capacity for cable terminal blocks
Busbar	Width	mm	25
Main cable connection screw/bolt			M10
Tightening torque		Nm	24
Terminal capacity control circuit cables			
Solid		mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule		mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		AWG	18 - 14
Control circuit cable connection screw/bolt			M3.5
Tightening torque		Nm	1.2

Tool			
Main cable			
Width across flats		mm	16
Control circuit cables			
Pozidriv screwdriver		Size	2

Main conducting paths

Rated impulse withstand voltage	U_{imp}	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U_i	V AC	1000
Rated operational voltage	U_e	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	1000
between the contacts		V AC	1000
Making capacity (p.f. to IEC/EN 60947)		A	3000
Breaking capacity			
220 V 230 V		A	2500
380 V 400 V		A	2500
500 V		A	2500
660 V 690 V		A	2500
1000 V		A	760
Component lifespan			
			AC1: See → Engineering, characteristic curves AC3: See → Engineering, characteristic curves AC4: See → Engineering, characteristic curves
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	400
690 V	gG/gL 690 V	A	315
1000 V	gG/gL 1000 V	A	160
Type "1" coordination			
400 V	gG/gL 500 V	A	400
690 V	gG/gL 690 V	A	400
1000 V	gG/gL 1000 V	A	200

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	430
at 50 °C	$I_{th} = I_e$	A	380
at 55 °C	$I_{th} = I_e$	A	365
at 60 °C	$I_{th} = I_e$	A	350
enclosed	I_{th}	A	300
Notes			At maximum permissible ambient air temperature.
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	I_{th}	A	875
enclosed	I_{th}	A	750
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.)
220 V 230 V	I_e	A	250
240 V	I_e	A	250

380 V 400 V	I _e	A	250
415 V	I _e	A	250
440V	I _e	A	250
500 V	I _e	A	250
660 V 690 V	I _e	A	185
1000 V	I _e	A	76
Motor rating	P	kWh	
220 V 230 V	P	kW	75
240V	P	kW	85
380 V 400 V	P	kW	132
415 V	P	kW	143
440 V	P	kW	152
500 V	P	kW	173
660 V 690 V	P	kW	170
1000 V	P	kW	108
AC-4			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I _e	A	200
240 V	I _e	A	200
380 V 400 V	I _e	A	200
415 V	I _e	A	200
440 V	I _e	A	200
500 V	I _e	A	200
660 V 690 V	I _e	A	150
1000 V	I _e	A	76
Motor rating	P	kWh	
220 V 230 V	P	kW	62
240 V	P	kW	68
380 V 400 V	P	kW	110
415 V	P	kW	117
440 V	P	kW	125
500 V	P	kW	138
660 V 690 V	P	kW	137
1000 V	P	kW	108

Condensator operation

Individual compensation, rated operational current I _e of three-phase capacitors			
Open			
up to 525 V		A	220
690 V		A	133
Max. inrush current peak		x I _e	30
Component lifespan	Operations	x 10 ⁶	0.1
Max. operating frequency		Ops/h	200

DC

Rated operational current, open			
DC-1			
Notes			see D1LDC300/D1LDC600 or on request

Current heat loss

3 pole, at I _{th} (60°)		W	55
Current heat loss at I _e to AC-3/400 V		W	28
Impedance per pole		mΩ	0.15

Magnet systems

Voltage tolerance			
U _S			110 - 250 V 40-60 Hz 110 - 350 V DC

AC operated	Pick-up		$0.7 \times U_{S \min} - 1.15 \times U_{S \max}$
DC operated	Pick-up		$0.7 \times U_{S \min} - 1.15 \times U_{S \max}$
AC operated	Drop-out		$0.2 \times U_{S \max} - 0.6 \times U_{S \min}$
DC operated	Drop-out		$0.2 \times U_{S \max} - 0.6 \times U_{S \min}$
Power consumption of the coil in a cold state and $1.0 \times U_S$			
Note on power consumption			Control transformer with $u_k \leq 6\%$
Pull-in power	Pick-up	VA	380
Pull-in power	Pick-up	W	250
Sealing power	Sealing	CO	0
Sealing power	Sealing	VA	10.5
Sealing power	Sealing	W	5.5
Duty factor		% DF	100
Changeover time at 100 % U_S (recommended value)			
Main contacts			
Closing delay		ms	100
Opening delay		ms	110
Behaviour in marginal and transitional conditions			
Sealing			
Voltage interruptions			
$(0 \dots 0.2 \times U_{C \min}) \leq 10 \text{ ms}$			Time is bridged successfully
$(0 \dots 0.2 \times U_{C \min}) > 10 \text{ ms}$			Drop-out of the contactor
Voltage drops			
$(0.2 \dots 0.6 \times U_{C \min}) \leq 12 \text{ ms}$			Time is bridged successfully
$(0.2 \dots 0.6 \times U_{C \min}) > 12 \text{ ms}$			Drop-out of the contactor
$(0.6 \dots 0.7 \times U_{C \min})$			Contactors remains switched on
Excess voltage			
$(1.15 \dots 1.3 \times U_{C \max})$			Contactors remains switched on
Pick-up phase			
$(0 \dots 0.7 \times U_{C \min})$			Contactors does not switch on
$(0.7 \times U_{C \min} \dots 1.15 \times U_{C \max})$			Contactors switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)		m Ω	≤ 500
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)			
High		V	15
Low		V	5

Electromagnetic compatibility (EMC)

Electromagnetic compatibility			This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
200 V 208 V		HP	75
230 V 240 V		HP	100
460 V 480 V		HP	200
575 V 600 V		HP	250
General use		A	350
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			

AC	V	600
AC	A	15
DC	V	250
DC	A	1
Short Circuit Current Rating	SCCR	
Basic Rating		
SCCR	kA	18
max. Fuse	A	700
max. CB	A	600
480 V High Fault		
SCCR (fuse)	kA	18
max. Fuse	A	700 Class L
SCCR (CB)	kA	65
max. CB	A	250
600 V High Fault		
SCCR (fuse)	kA	18
max. Fuse	A	700 Class J
SCCR (CB)	kA	18
max. CB	A	600
Special Purpose Ratings		
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)		
LRA 480V 60Hz 3phase	A	2050
FLA 480V 60Hz 3phase	A	300
LRA 600V 60Hz 3phase	A	1800
FLA 600V 60Hz 3phase	A	250

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I_n	A	250
Heat dissipation per pole, current-dependent	P_{vid}	W	9.33
Equipment heat dissipation, current-dependent	P_{vid}	W	0
Static heat dissipation, non-current-dependent	P_{vs}	W	5.5
Heat dissipation capacity	P_{diss}	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.

10.9.4 Testing of enclosures made of insulating material		Is the panel builder's responsibility.
10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

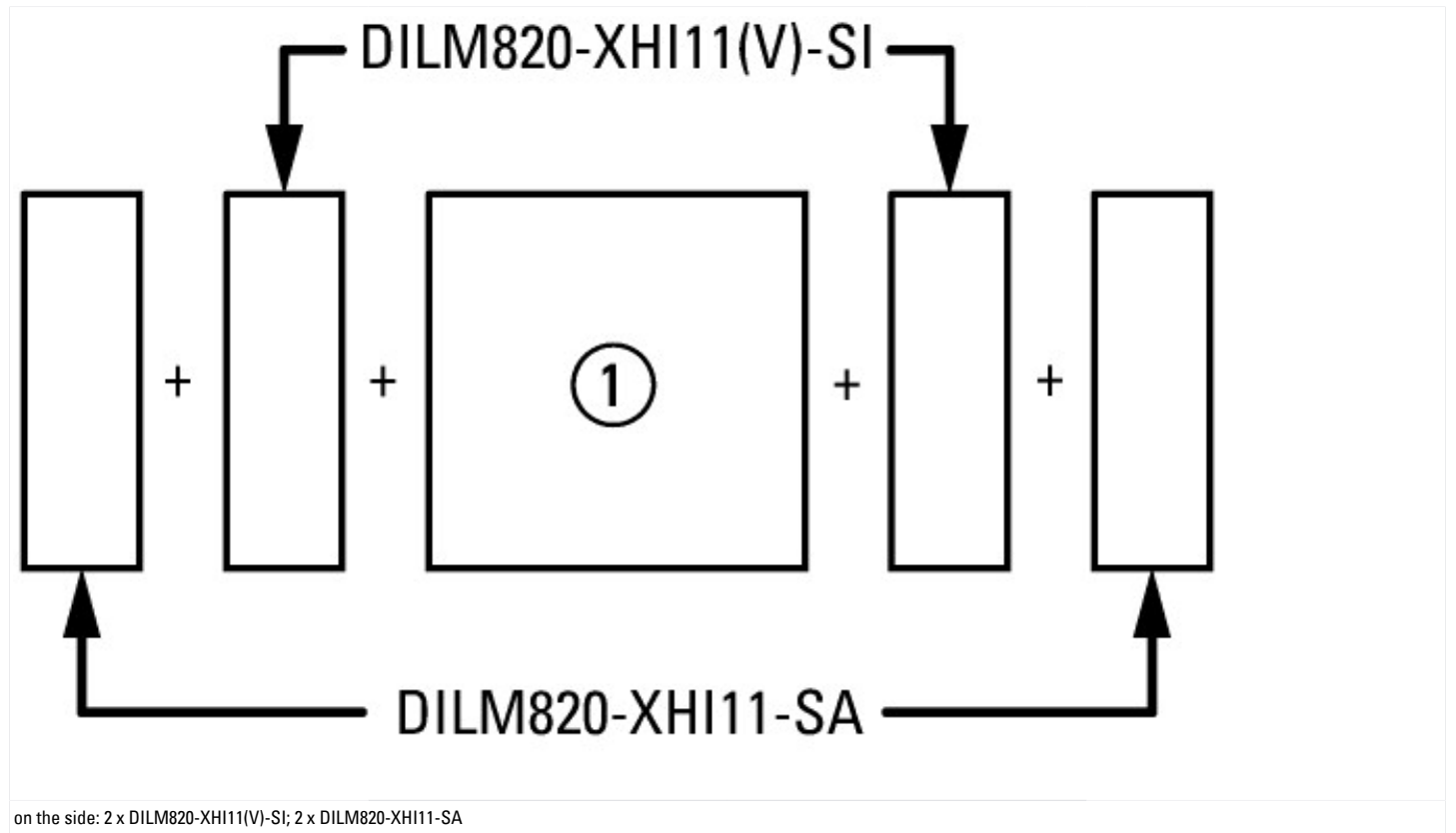
Technical data ETIM 7.0

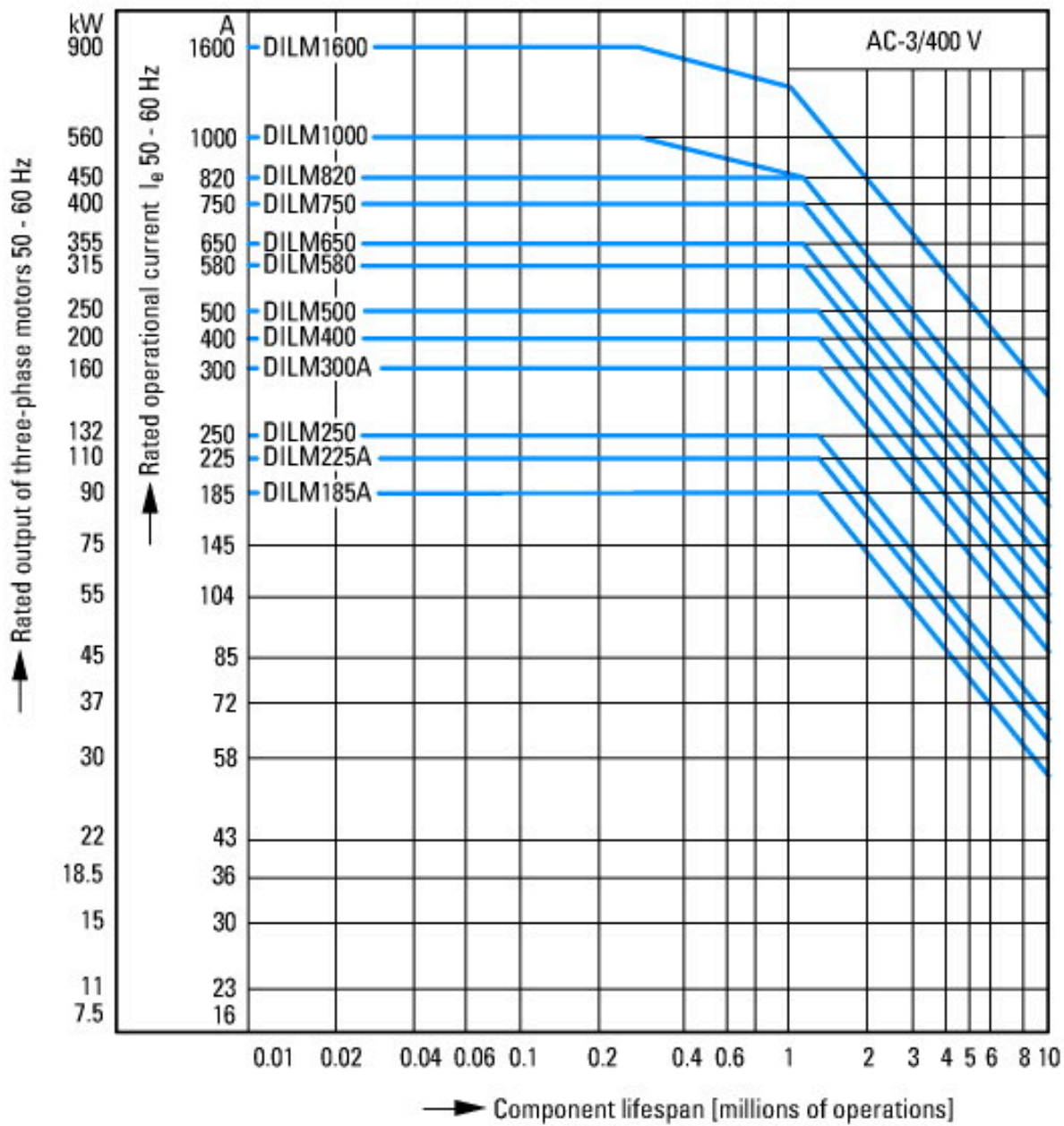
Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])		
Rated control supply voltage Us at AC 50HZ	V	110 - 250
Rated control supply voltage Us at AC 60HZ	V	110 - 250
Rated control supply voltage Us at DC	V	110 - 250
Voltage type for actuating		AC/DC
Rated operation current Ie at AC-1, 400 V	A	429
Rated operation current Ie at AC-3, 400 V	A	250
Rated operation power at AC-3, 400 V	kW	132
Rated operation current Ie at AC-4, 400 V	A	200
Rated operation power at AC-4, 400 V	kW	110
Rated operation power NEMA	kW	149
Modular version		No
Number of auxiliary contacts as normally open contact		2
Number of auxiliary contacts as normally closed contact		2
Type of electrical connection of main circuit		Rail connection
Number of normally closed contacts as main contact		0
Number of main contacts as normally open contact		3

Approvals

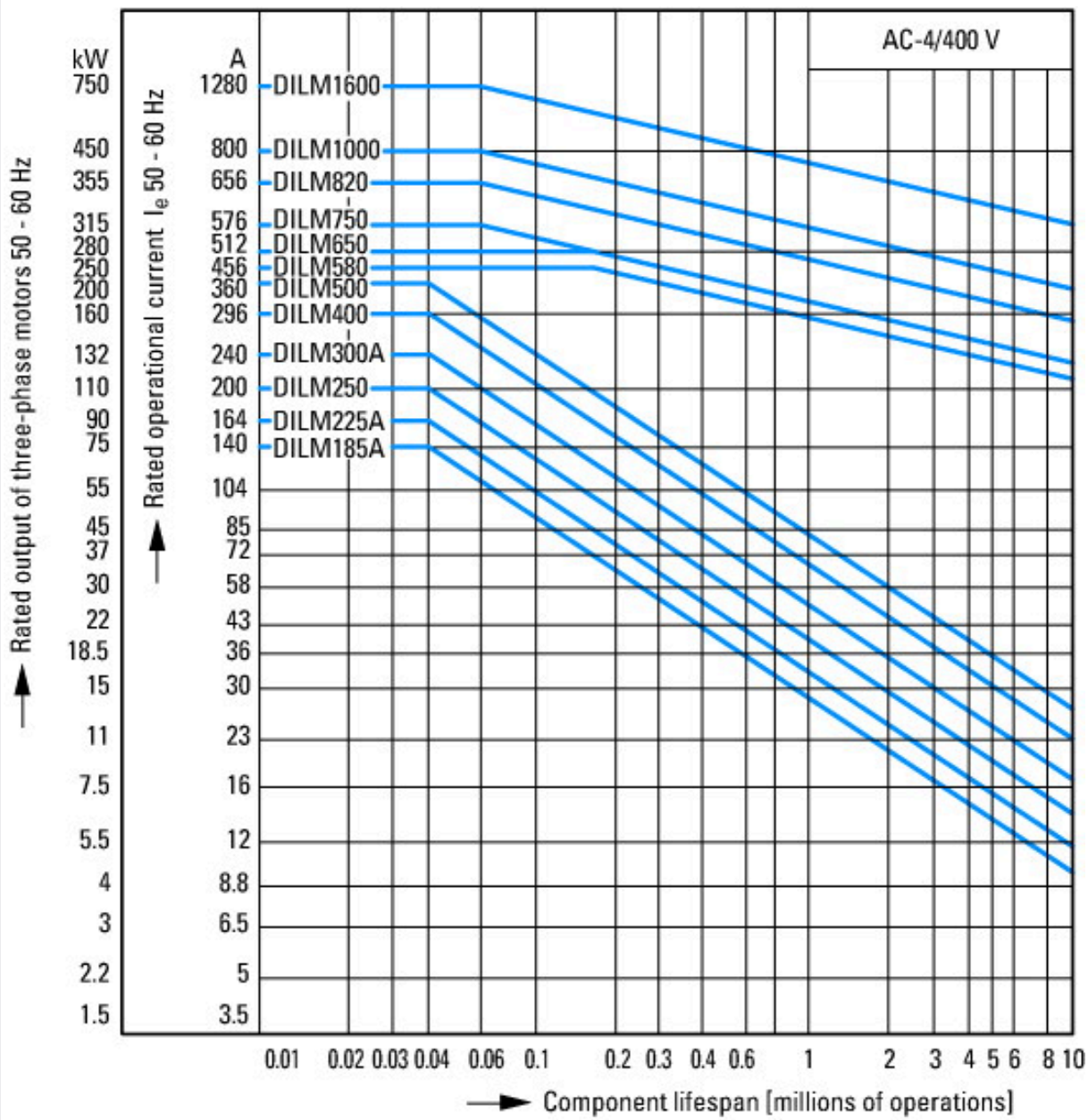
Product Standards		IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.		E29096
UL Category Control No.		NLDX
CSA File No.		1017510
CSA Class No.		3211-04
North America Certification		UL listed, CSA certified
Specially designed for North America		No

Characteristics





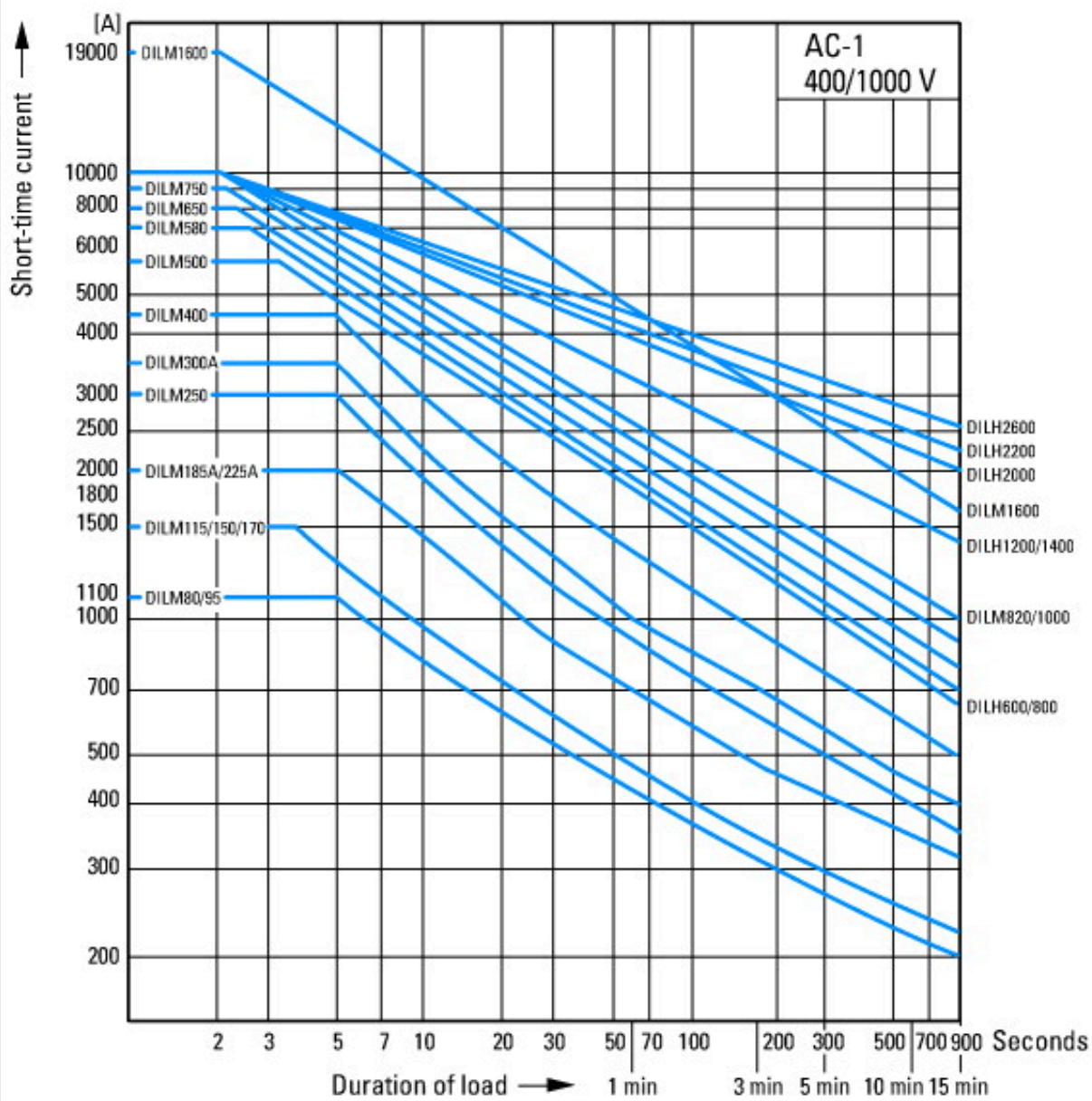
Normal switching duty
 Normal AC induction motor
 Operating characteristics
 Switch on: from stop
 Switch off: during run
 Electrical characteristics:
 Switch on: up to 6 x Rated motor current
 Switch off: up to 1 x Rated motor current
 Utility category
 100 % AC-3
 Typical Applications
 Compressors
 Lifts
 Mixers
 Pumps
 Escalators
 Agitators
 fan
 Conveyor belts
 Centrifuges
 Hinged flaps
 Bucket-elevator
 Air-conditioning systems
 General drives for manufacturing and processing machines



Extreme switching duty
 Squirrel-cage motor
 Operating characteristics
 Inching, plugging, reversing
 Electrical characteristics
 Make: up to 6 x rated motor current
 Break: up to 6 x rated motor current
 Utilization category
 100 % AC-4
 Typical applications
 Printing presses
 Wire-drawing machines
 Centrifuges
 Special drives for manufacturing and processing machines

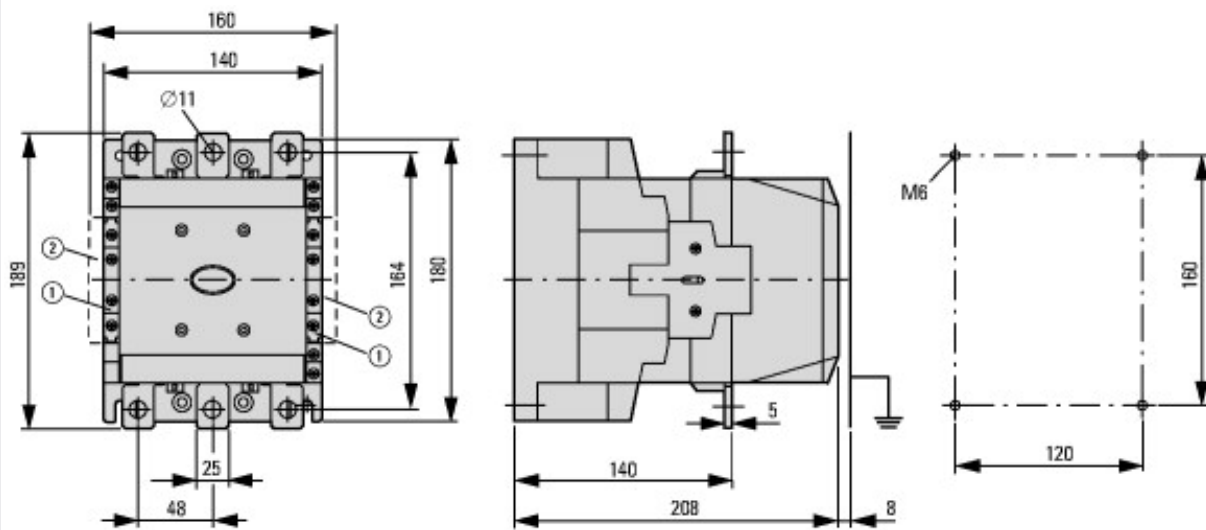


Switching conditions for 3 pole, non-motor loads
 Operating characteristics
 Non inductive and slightly inductive loads
 Electrical characteristics
 Switch on: 1 x rated operational current
 Switch off: 1 x rated operational current
 Utilization category
 100 % AC-1
 Typical examples of application
 Electric heat



Short-time loading, 3-pole
Time interval between two loading cycles: 15 minutes

Dimensions



- ① DILM820-XHI11(V)-SI
- ② DILM820-XHI11-SA

Additional product information (links)

Motor starters and "Special Purpose Ratings" for the North American market

http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf

Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
Effect of the Cabel Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf
Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf
The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf